



Acu-Saw Centering Adapters Pin Type

Technical Options

The finger type of centering adapter can be used for three types of spline without major alterations.

1. Lobe (Retec) spline
2. 37.5° Gear (involute) spline
3. 30° Gear (involute) spline

To convert from one spline type to another requires moving the pins on the plates or installing a slightly different size set of pins.

Spline Type	Pin Diameter	Pin Location
Lobe spline	12.4 mm (0.488 ")	Pins not on dots
37.5° Gear spline	12.4 mm (0.488 ")	Pins on dots
30° Gear spline	12 mm (0.472 ")	Pins on dots

Note: "dots" are machined into the back surface, next to the screws that hold the pins.

The bodies of the #3 1/2 and the #4 adapters are identical, but the pins are placed on a different diameter.

Bore sizes: 7/8", 3/4" or 24 mm are standard options. Custom bores up to 1" can be supplied

Ordering information:

1. Spline type:

- Lobe (Retec) spline
- 37.5° Gear spline
- 30° Gear spline

2. Size

- 6" (#3)
- 7" (#3 1/2) Note: #3 1/2 and #4 are identical, but pins on different diameters
- 8" (#4)

2. Bore size

- 7/8"
- 3/4"
- 24 mm
- Other. Please specify _____(up to 1")

3. Other Options:

- Set of 12 mm pins for replacement or to convert to 30° Gear spline
- Set of 12.4 mm pins for replacement or to convert to Lobe or 37.5° Gear spline

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